

AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions of claims in the application.

1. (Currently Amended): A multilayered molten resin mass for obtaining a multilayered compression-molded product by compression molding, the multilayered molten resin mass defining a top and a bottom thereof, comprising:

a first resin to form inner layer and outer layer of a molded product; and

a second resin to form an intermediate resin layer embedded within the first resin,

wherein the second resin is of a concave shape with respect to the top side and positioned closer to the bottom than to the top, and

wherein the second resin is shaped such that $Z_{(total\ length)} \geq y$ (length of umbrella part of second resin) $\geq L$ (length of central part of second resin), and $1 > d_o$ (maximum outer diameter of second resin in direction of circumference)/ D (outer diameter of multilayered molten resin mass in direction of circumference) ≥ 0.5 .

2. (Previously Presented): The multilayered molten resin mass according to claim 1, wherein a distance from the lower end of the second resin to the bottom of the multilayered molten resin mass is 10% or less of the entire length between the top and the bottom of the multilayered molten resin mass.

3-8. (Cancelled).